

Product Gallery



SOUTHERN
STAIRCASE™

Stairs



Whether the stair you need is simple or complex, free-standing or fully supported by walls, our staircases will definitely be eye-catching.

Curved Designs – distinctive and elegant, a curved staircase adds to the splendor of any home. Our stairs are factory-built to a precise radius in a controlled environment, quality checked and made to exacting standards.

Flare Designs – Go ahead, think outside the box. If you want a little more detail in the home, a flared staircase looks similar to the traditional “straight” stair, but the last few steps flare out at the side. You can incorporate bowed treads to a standard flared stair enhancing its look but taking up a minimal amount of additional floor space.

Straight Designs – Our stairs offer simplicity of design and function and are constructed using the same design processes featured in our curves and flares. Options that create a great impression include open riser, return treads, closed stringer or knee walls. A pre-manufactured staircase installed right after framing stage gives your customer a glimpse of the finished product even before hanging drywall.



Custom Products



Some of the benefits of our custom staircase design capabilities:

Precision – Whether your stair is a curved, straight or spiral, or how complicated your handrail system may be, it is designed using the latest CAD software. You will know exactly how the system fits in the home, even before a single board is cut.



Technology – You can say goodbye to old-fashioned processing with our CNC routers (both 3 and 5-Axis) and CNC lathe which produces a clean, beautiful look regardless of the complexity of your design.

Pre-Fit – Our experienced craftsmen can pre-fit all handrails, balusters and newels to the staircase before it leaves our shop making re-assembly that much easier.

Confidence – Stairs will be designed and built to adhere to building codes as specified by the customer.

Want to create your own look? Our team of designers and custom craftsmen can create a design that is unique to the individual customer. From exotic species of wood, to iron or glass balustrades, the choices are endless.



Stock Metals



Metal balusters and newels offer a unique, distinctive look to any staircase. Whether you are designing a custom home with an iron balustrade or remodeling and would like to upgrade to iron, our metal collection will set your home apart.



We stock a tubular satin black product line in plain bar, twist, basket, scroll, and knuckle styles for immediate shipment.



We also offer a wide selection of additional metal styles and colors that are available to fit your specific design.

8 0 0 . 8 7 4 . 8 4 0 8

Specialty Metals



We have the expertise to seamlessly integrate any specialty metal project into our established turnkey services; or supply you with our quality products to help complete your project.



Our extensive design experience and use of CAD/CAM technology allows us to produce specialty metal products that far surpass client expectations of quality and functionality.

We are stair experts! The same meticulous attention to detail that has earned us a reputation for quality will be built into every specialty metal product we produce. We are a reputable company that will earn the trust a client places in us by providing valued turnkey solutions which will enhance any project.



Spirals



Functional, Space-saving, Attention-getting!

These all define the benefits of a spiral staircase.

Our basic spirals are available in 4', 5', and 6' diameters. Custom stairs are designed to meet your customer's specifications.

Options available to you on our interior metal spirals include wood hand rails and treads, as well as many options for unique baluster patterns.

Just like our curved stairs, our wood spirals are pre-assembled and knocked down for shipping. Use our aluminum spiral staircases for exterior applications and rust-proof peace of mind.

Whether it's a wood or metal spiral, we'll provide shop drawings for your approval before we begin construction. Installation services are also available if needed.



Home Improvements

Interior Make-Overs



Before



After



Before



After

You're excited about personalizing your home and want to create a dramatic difference in a short time. Let us work with you on a stair make-over for a custom look to match your style and budget. Our team will ensure that the job site is safe while we perform our work no matter how complex the make-over.

Exterior Make-Overs

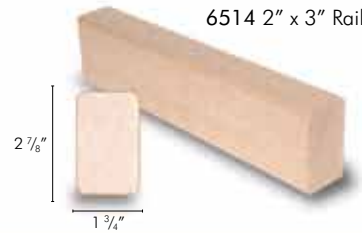
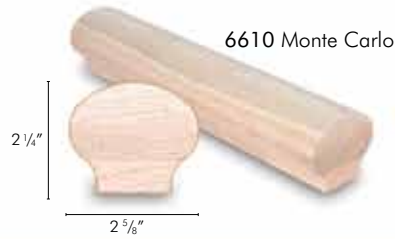
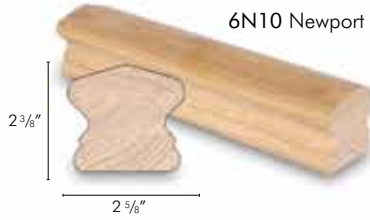
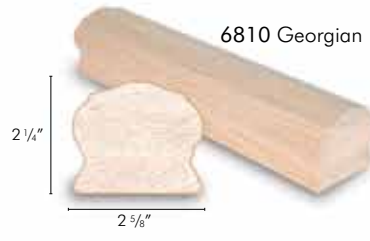
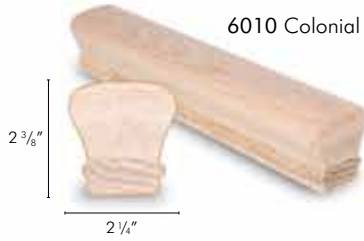
A pergola is a decorative structure made up of pillars and supporting crossbeams for an airy, open-roof shelter. Pergolas can be used to mark transitions from one part of your yard to the next or to help define an outdoor living space such as a deck or patio.



Besides pergolas, we have other home improvement/makeover products including custom metal panels built with your specific pattern in mind, arbors, swings, gates, gazebos, extended rail systems, and of course, stairs.

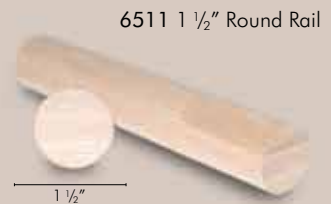
If you're interested in a new "look" for your exterior rail system, our Speciality Metal capabilities offers you many options: wrought iron, stainless steel, aluminum, glass, or cable rail systems.

Handrails



Available as straight rail, bent to specification, bending rail and can be plowed to accommodate square top balusters.

Alternate Profiles (made to order)



Hand rail brackets available in two styles and multiple finishes.

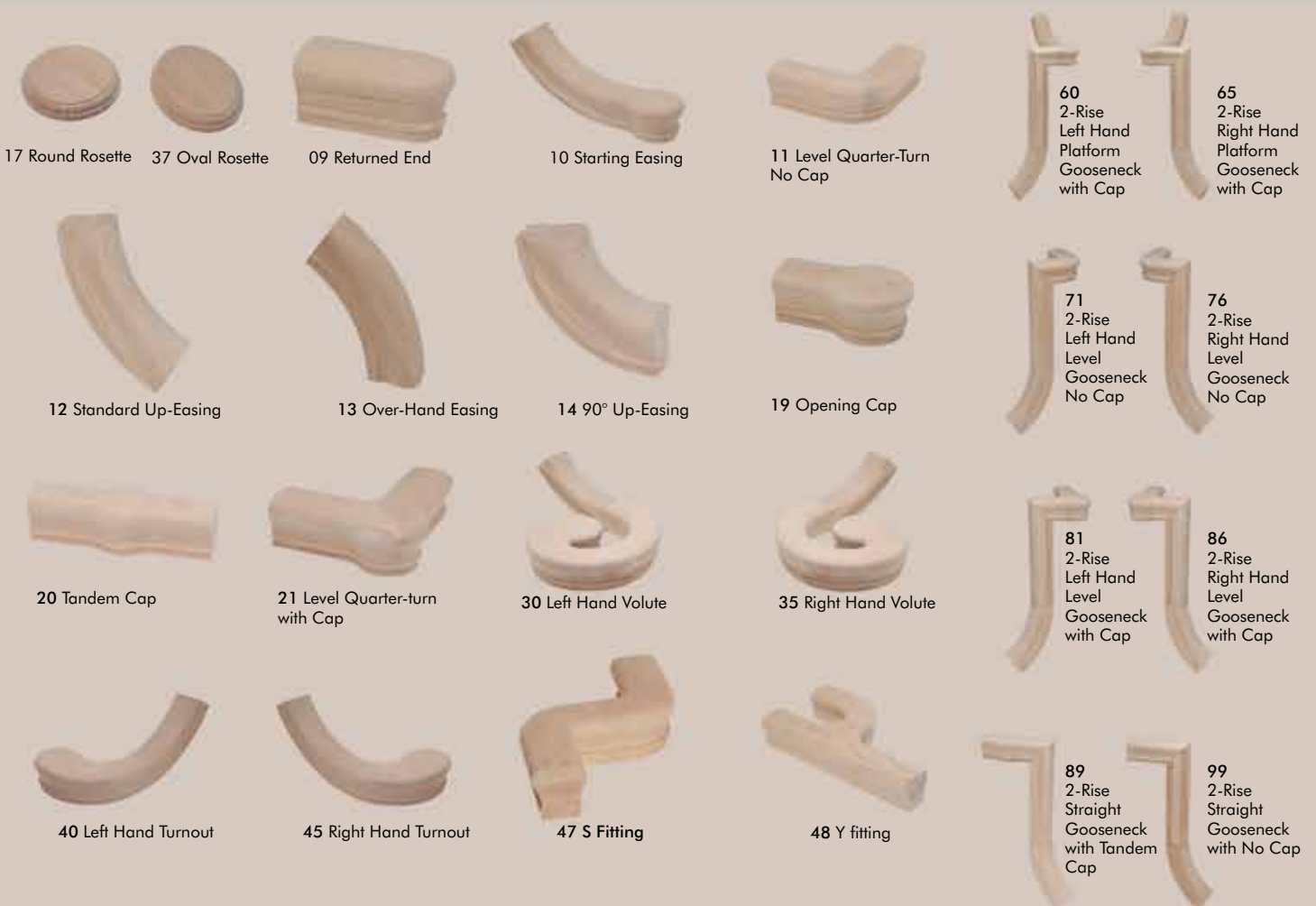
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Expertly crafted and milled from the best woods for lasting durability, our complete selection of handrail fittings lets you achieve the staircase design look you want.

Whether your system calls for post to post or over the post styles, we have the full range of fitting combinations to accommodate the changes in pitch and direction your design requires.

If a custom fitting is required, then we will design it to your specifications, and manufacture it using our 5-Axis CNC capabilities to fit perfectly into your handrail system.



Charleston



The real beauty of our Charleston line begins with its classic profile. It adds a sense of flair and old world charm to any staircase.



Plain



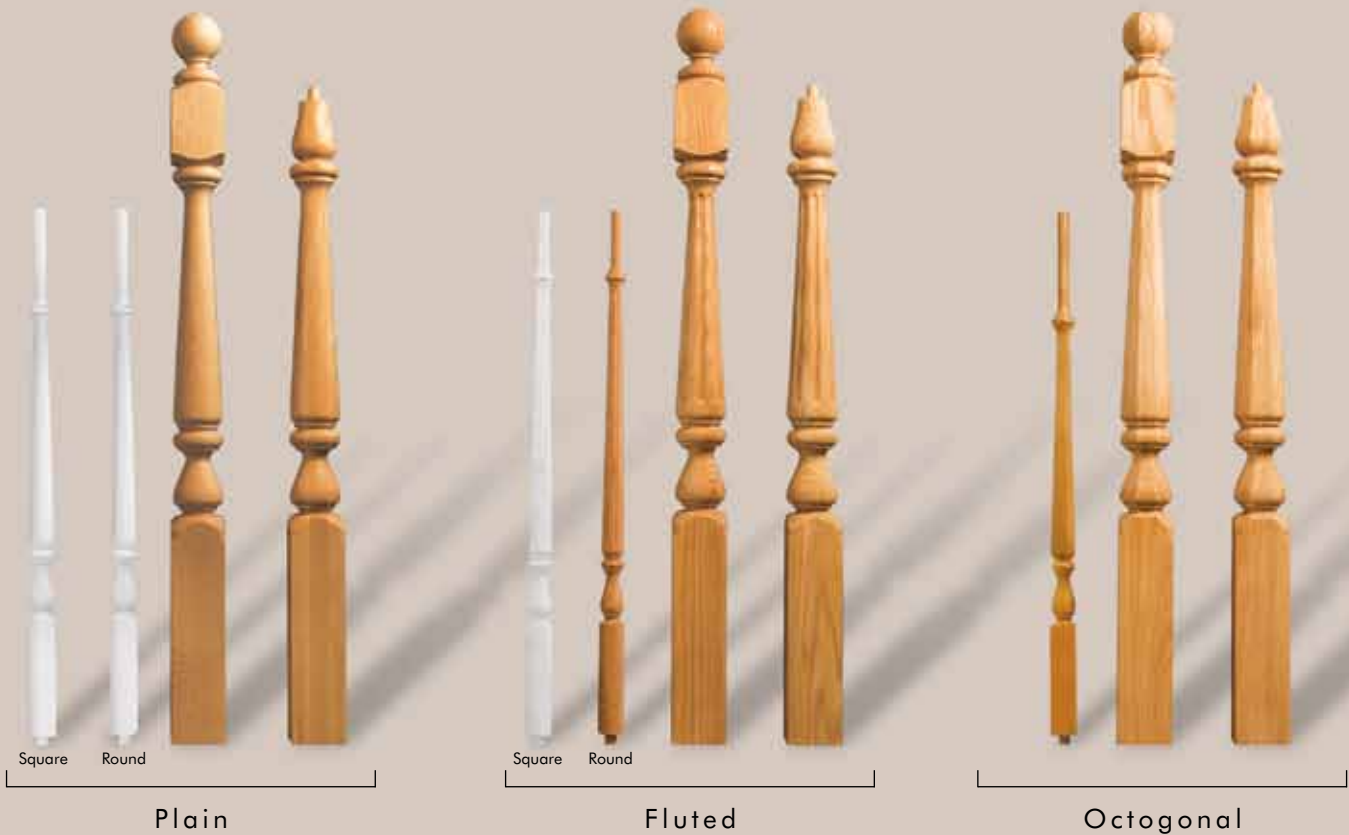
Fluted



Twisted

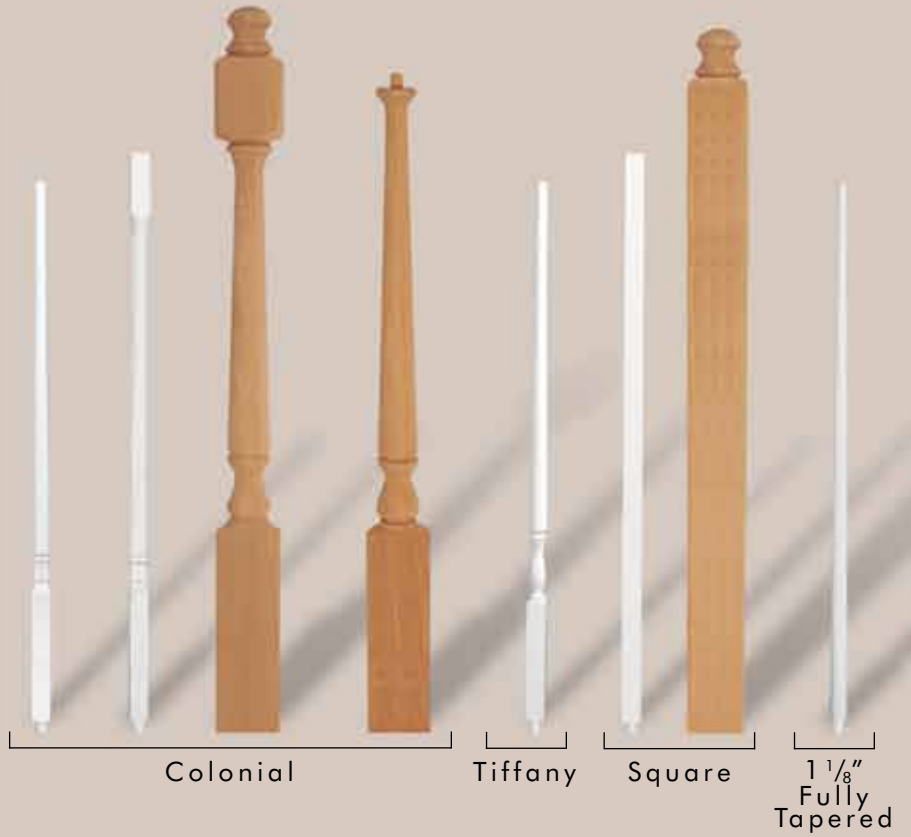


Distinctive details, prestigious styling and wide open design flexibility have made the Regency our premier line. Choose plain, flute, or octagonal in taper tops or square top, square bottom or round bottom.

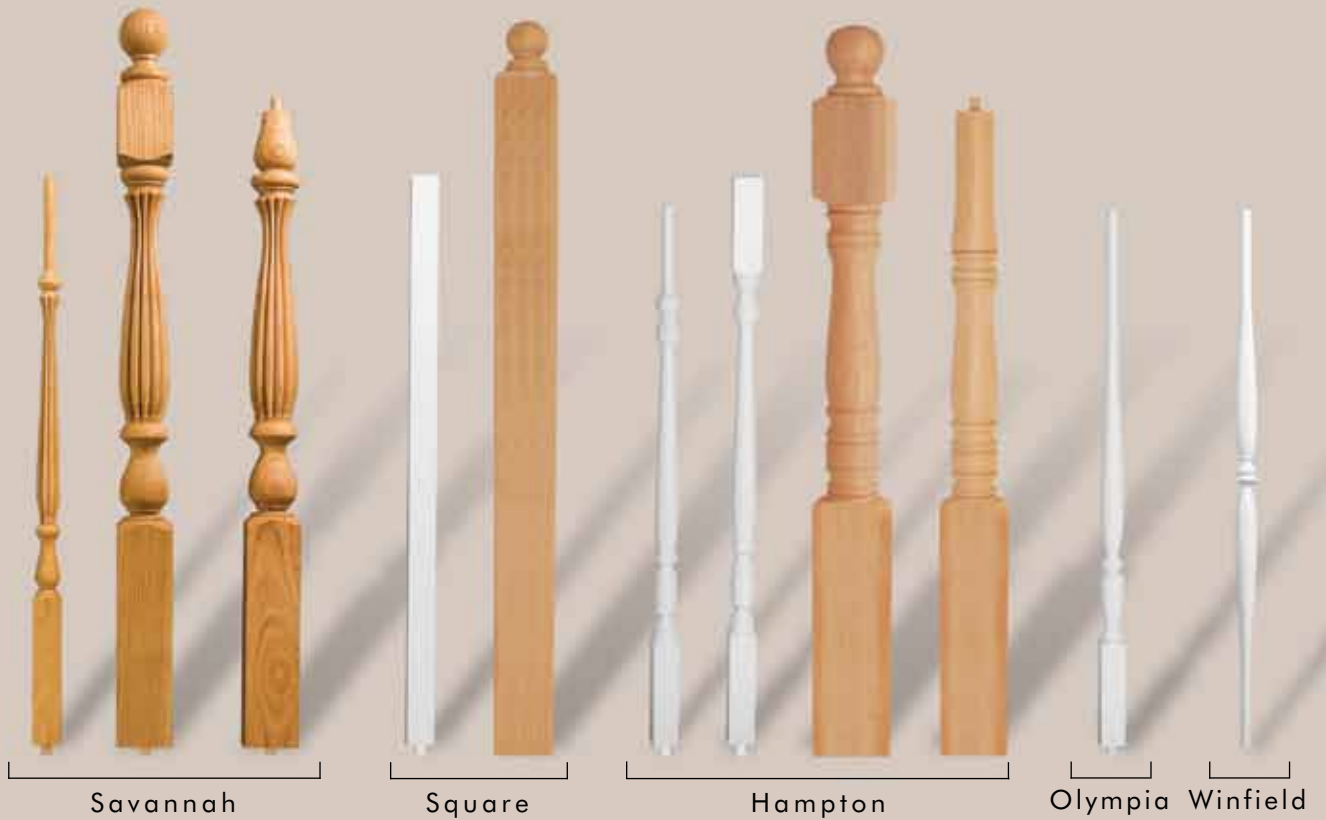


Additional Styles

1 1/4" Balusters
3" Newels



1 3/4" Balusters
3 1/2" Newels



Box Newels

Optional
Caps



4100
Landing



4153
Adjustable



4160
Plain



4160-20
Fluted



4160-60
Raised



4160-70
Recessed

6 1/4" Base

7 1/2" Base



4X00
Landing



4M80
Plain



4X80
Fluted



4A80-60
Raised



4A80-70
Recessed

Panel Balusters

Camden



Camden



Hyannis Level



Hyannis Rake



Optional Caps



Open Newel

The eye-catching designs of our Camden and Hyannis lines work extremely well in either a traditional home or a contemporary one. The Hyannis box newel features a solid base and an open, see-through center section with a matching or contrasting cap that will complement either panel baluster style.

Belle Meade



NOTE: Photo is a custom sized Belle Meade.



Belle Meade

If you'd like to make a bold statement in the entry, our 5" Belle Meade antique newel is a stunning way to enhance almost any classic stairway.

Pin Top Newel requires Belle Meade Opening Cap or Turnout.

Treads



To assist you in the choice for your stair design we offer a number of variations of tread styles for you to consider – plain, return, hybrid, bowed, bull nosed assemblies, pedestal assemblies, as well as the trim kits to finish off the look.



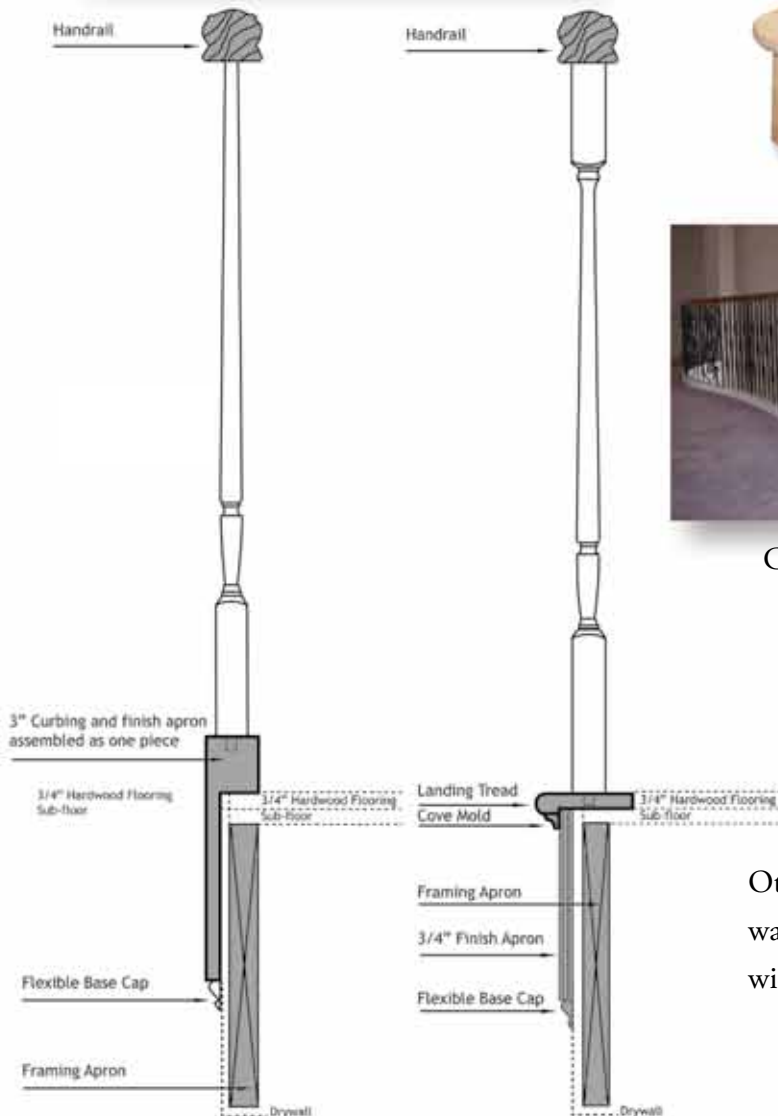
Balcony Details



Curbed Balcony



Landing Tread Balcony



Other options to consider are designs featuring curbing, wall cap for dressing up a knee wall, landing tread and a wide selection of finish trim.

Locations

Corporate Office Atlanta, GA

6025 Shiloh Road
Suite E
Alpharetta, GA
800.874.8408
770.888.7333
770.888.7344 fax

Charlotte, NC

1108-0 Continental Blvd.
Charlotte, NC 28273
704.357.1221
704.504.3587 fax

Raleigh, NC

3215 Wellington Court
Suite 106
Raleigh, NC 27615
919.861.4695
919.861.4699 fax

Additional Sales:

Southern Staircase has sales representatives serving throughout North Carolina and South Carolina

National Sales Division

800.874.8408

About Us



At Southern Staircase, we've worked closely with the home building industry since the early 80's. We are successful because we have listened to our customers and worked hard to be a valuable asset to them.

We understand today's market. We fit perfectly into your homebuilding or remodeling process by providing one more value-added touch to the homeowner, and one less thing for you to worry about.

Southern Staircase has built every size and style of staircase imaginable. We have the years of hands-on experience and capability to help you create with wide open possibilities. We'll make sure the stair fits, is structurally sound, and executed according to your original design.

Check out Southern Staircase online at www.southernstaircase.com - a valuable resource for you and your customer. We'll show you the many reasons why building with pre-built stairs from an experienced stair expert can save you time, money and frustration.

Visit our Stair Gallery to see dozens of finished staircases of all sizes and price ranges - straight, flare, curved and spiral. Take a Tour of our Process to see how we build the stairs to your measurements with hi-tech precision, and then deliver to your site, on your schedule.

To place an order for stocked or custom stair parts on-line, go to www.stairpart.com to see a wide selection of options available to you.

As an FSC-certified Chain of Custody supplier, we are strongly committed to supporting sustainable forestry and are well positioned to support your LEED initiatives.



800.874.8408
www.southernstaircase.com

Most Popular Wood Species



Common Metal Colors

